

Date: Tuesday, 15/07/2008 9:15:20 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LABEL PLATE
Job Number	: 40488		
Estimate Number	: 11840		
P.O. Number	:	Part Number	: D2329
This Issue	: 15/07/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2329 REV B
First Issue	: / /	Project Number	: N/A
Previous Run	: 35686	Drawing Revision	: B
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 23/07/2008
Checked & Approved By	: <u>JUL 08.15.08</u>	Qty:	10 Um: Each
Comment	: Est. A 99.11.02 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S20GA	304/316 .040 Sheet
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Comment: Qty.: 1.0646 sf(s)/Unit Total: 10.6460 sf(s)
 304/316 .040 Sheet
 Material: AISI 304 / 316 SS 0.040 thick
 Batch No. 108774 HB 8-8-5

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2329
 Dwg Rev: B
 Prog Rev: B

HB 8-8-5

2-Deburr if necessary HB 8-8-5

(11)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINEHB 8-8-5

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKS 08/08/06

(11)

5.0	BENDING	BENDING MACHINE - SKIDTUBES
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**Comment:** BENDING MACHINE

Deburr
 Bend as per Dwg D2329

SB 08/10/20

(11)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/07/2008 9:15:21 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 40488

Part Number: D2329

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/20 (AL)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 175

8/10/20

50

(10x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22 (A)

Job Completion



11 08/10/22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 40488
Description: Label Plate		Part Number: D2329
Inspection Dwg: D2329 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.50	+/-0.030	4.508	X			
32.25	+/-0.030	32.25	X			
0.040	+/-0.010	0.037	X			

Measured by: KB	Audited by: S	Prototype Approval:	N/A
Date: 8-8-5	Date: 28/09/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.11.26	New Issue	KJ/EC/DD	JD

DART

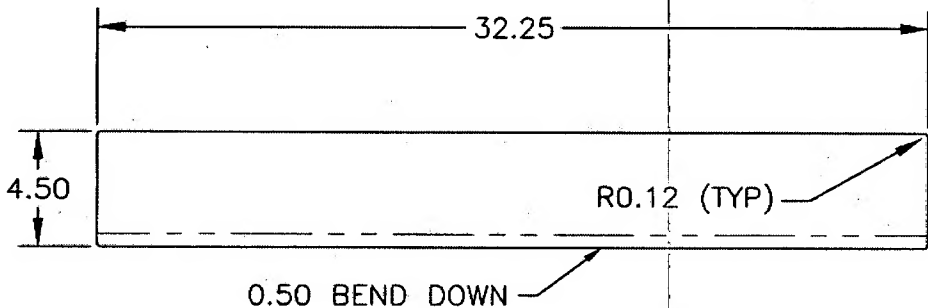
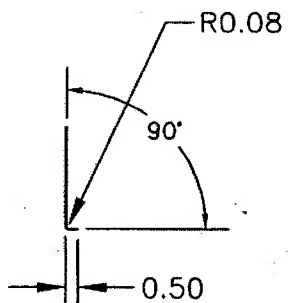


DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA

DESIGN	KE	DRAWN BY	KE	DRAWING NO.	D2329	REV. B
CHECKED	KE	APPROVED	KE	TITLE	LABEL PLATE	SHEET 1 OF 1
DATE	99.09.21			SCALE	1:7	

RELEASED
99.10.12 KE

A	98.03.18	NEW ISSUE
B	99.09.21	ADDED BEND



D2329 FLAT PATTERN

* 00.10.04
CP 00.10.04

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40488